# The selection of ORC working fluids based on Fuzzy logic

T.P. Handayani<sup>a\*</sup>, A.P. Harvey<sup>a</sup>, and D.A. Reay<sup>b</sup>

<sup>a</sup>School of Chemical Engineering and Advanced Materials, Newcastle University, Newcastle Upon Tyne, NE1 7 RU, UK

EPSRC

Engineering and Physical Sciences Research Council <sup>b</sup> David Reay & Associates, PO BOX 25, Whitley Bay, Tyne & Wear, NE26 1QT \*Corresponding author. Email: t.p.handayani@ncl.ac.uk



# 1. Introduction

Recent developments in ORCs have heightened the need for choosing the optimum working fluids which are critical to the performance of Organic Rankine cycles (ORCs). Currently, the working fluid is defined as optimum if it fulfils some specific requirements, namely thermodynamic, economic, safety and environmental criteria. However, research has consistently shown that no working fluids are able to achieve all those requirements. Therefore, studies continue to find the best strategies for selecting the working fluids. So far, selection methods have been based on conventional way which are firstly to select several working fluids candidate, secondly, set the objective of the studies (net power output, thermal efficiency, irreversibility), lastly, select the working fluid based on maximising and minimising an objective function.

## 3. Methodology

#### **1. Choose the working fluid candidates**

In this study, several working fluids candidate are considered, these being Butane, ethane, isobutene, pentane, propane and trifluoromethane.

2. Decide the working fluids properties
Working fluid properties considered are:
Latent heat of vaporization, Density, Boiling point, Molecular
weight, Ozone depletion potential, Price, Availability,
Corrosiveness, Toxicity, Mass Flow rate, Flammability, Global
warming potential, Working fluid type, Critical temperature, Volume
flow rate

# 2. Objective

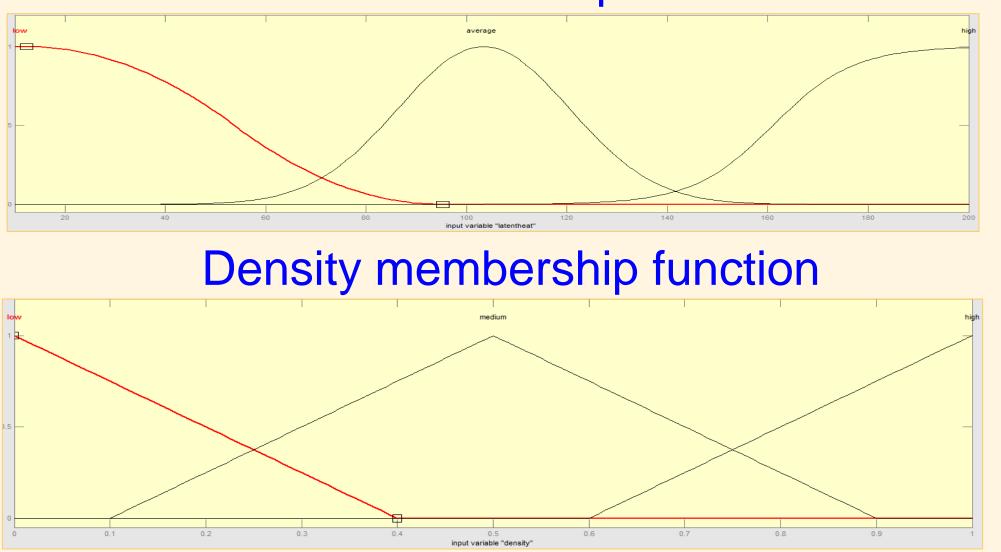
The objective of this study is to seek to remedy this trial and error method by a fuzzy logic approach which allows filtering of near optimum working fluid candidates at the first level.

### 4. Result

Fluid	Simulation result
isobutane	0.506
n butane	0.808
pentane	0.808
propane	0.808
R113	0.808
Cyclohexane	0.808
R407c	0.808
R32	0.808
R152a	0.589
R717	0.589
Ethanol	0.589
Methanol	0.589
R718	0.589
R134a	0.808
R12	0.808
R123	0.808
R141b	0.808
CO <sub>2</sub>	0.808

**3. Decide the working fluid properties membership function** Each membership function of working fluid is defined. The membership function of butane is taken as example here

Latent heat membership function



Boiling point membership function

### 5. Conclusion

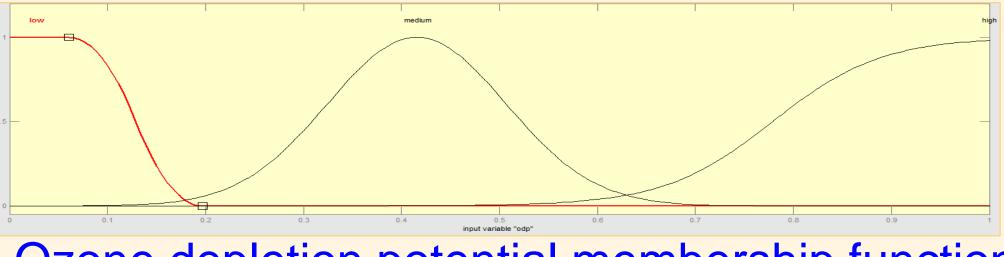
#### **Conclusions**

Fuzzy logic approach can be used to choose the working fluid in an ORC. However, further development and validation of the membership function need to be done to achieve optimum and unique results.

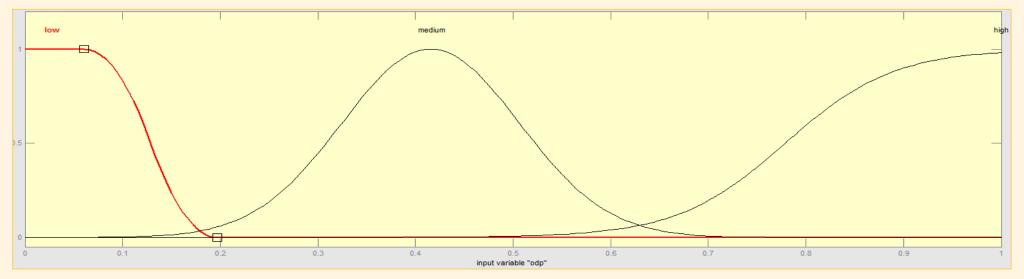




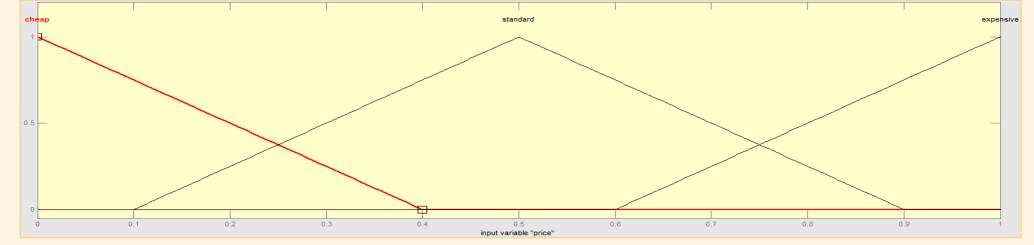
Molecular weight membership function



Ozone depletion potential membership function



Price membership function



#### **Future work**

The validation of the membership function will be done using a neuro fuzzy approach

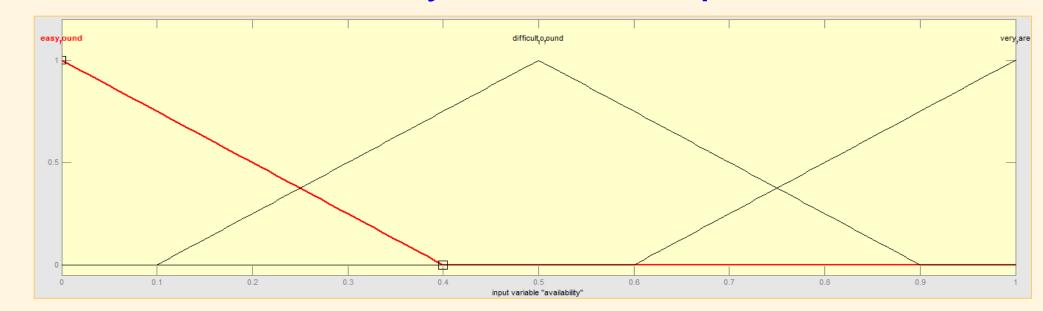
#### **Keywords**

Organic Rankine cycle, working fluid, fuzzy logic

### 6. Acknowledgment

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#### Availability membership function



#### **Corrosiveness membership function**

